

Technical data sheet

Date: January 01 2018

Prime White WHITE SACK KRAFT PAPER

Production Unit: Pietarsaari

End uses

Prime White is primarily recommended as the outer ply for open mouth or sewn sacks where appearance and stiffness are most important.

Grammages

70 - 100 g/m²

Materials

Prime White is produced from pure, white kraft pulp and consists entirely of virgin fibre. The long and strong fibres, from the slow-growing forests of the Nordic region, give the paper its inherent strength.

Approvals

Prime White is produced in compliance with BfR and FDA for food contact.

Certification

Pietarsaari mill is certified in accordance with ISO 9001, ISO 14001, OHSAS 18001 and FSSC 22000. Prime White is available as FSC $^{\odot}$ certified paper (FSC-C113010) or PEFC[™] (PEFC/02-31-216) certified material.

Property	Unit	Typical values				Method	
Grammage	g/m²		70	80	90	100	ISO 536
Tensile strength	kN/m kN/m	MD CD	7.5 4.1	8.6 4.6	9.6 5.2	10.7 5.8	ISO 1924-3
Tensile index	Nm/g Nm/g	MD CD	107 58	107 58	107 58	107 58	ISO 1924-3
Stretch	% %	MD CD	2.2 7.5	2.3 7.5	2.4 7.0	2.4 7.0	ISO 1924-3
TEA	J/m² J/m²	MD CD	105 210	120 240	145 270	170 300	ISO 1924-3
TEA Index	J/g J/g	MD CD	1.5 3.0	1.5 3.0	1.6 3.0	1.7 3.0	ISO 1924-3
TEA index geometric	J/g		2.1	2.1	2.2	2.3	
Tear strength	mN mN	MD CD	840 840	1040 1080	1170 1260	1350 1400	ISO 1974
Tear index	mNm²/g mNm²/g	MD CD	12 12	13 13.5	13 14	13.5 14	ISO 1974
Brightness	%		84	84	84	84	ISO 2470
Cobb 60s	g/m²	WS	30	30	30	30	ISO 535
Air resistance	S		25	25	25	25	ISO 5636-5
Moisture	%		7.5	7.5	7.5	7.5	ISO 287

MD = Machine Direction CD = Cross Direction

TS = Top side WS = Wire side (winded outside, recommended print side)

Test climate: 50% RH, 23C