

### Technical data sheet

Date: January 01, 2018

# Prime White WHITE SACK KRAFT PAPER

Production Unit: Karlsborg

#### End uses

Prime White is primarily recommended as the outer ply for open mouth or sewn sacks where appearance and stiffness are most important.

#### **Grammages**

70 - 100 g/m<sup>2</sup>

#### **Materials**

Prime White is produced from pure, white kraft pulp and consists entirely of virgin fibre. The long and strong fibres, from the slow-growing forests of the Nordic region, give the paper its inherent strength.

## Approvals

Prime White is produced in compliance with BfR and FDA for food contact.

#### Certification

Karlsborg mill is certified in accordance with ISO 9001, ISO 14001, ISO 50001, FSC® CoC (FSC-C020000) and PEFC $^{TM}$  CoC (PEFC/05-33-136).

Property	Unit	Typical values				Method	
Grammage	g/m²		70	80	90	100	ISO 536
Tensile strength	kN/m kN/m	MD CD	7.4 4.2	8.4 4.8	9.5 5.4	10.5 6.0	ISO 1924-3
Tensile index	Nm/g Nm/g	MD CD	105 60	105 60	105 60	105 60	ISO 1924-3
Stretch	% %	MD CD	2.3 9.0	2.4 8.5	2.4 8.2	2.5 8.0	ISO 1924-3
TEA	J/m² J/m²	MD CD	110 240	130 265	155 295	170 320	ISO 1924-3
TEA Index	J/g J/g	MD CD	1.6 3.4	1.6 3.3	1.7 3.2	1.7 3.2	ISO 1924-3
TEA index geometric	J/g		2.3	2.3	2.3	2.3	
Tear strength	mN mN	MD CD	805 875	960 1040	1125 1215	1350 1400	ISO 1974
Tear index	mNm²/g mNm²/g	MD CD	11.5 12.5	12.0 13.0	12.5 13.5	13.5 14.0	ISO 1974
Brightness	%		84	84	84	84	ISO 2470
Cobb 60s	g/m²	TS	30	30	30	30	ISO 535
Air resistance	S		16	16	17	17	ISO 5636-5
Moisture	%		7.5	7.5	7.5	7.5	ISO 287

MD = Machine Direction CD = Cross Direction  $\mathsf{TS} = \mathsf{Top}$  side (winded outside, recommended print side)  $\mathsf{WS} = \mathsf{Wire}$  side

Test climate: 50% RH, 23°C